

SIGMAFAST™ 40

DESCRIPTION

High-build finish coating, based on modified alkyd resin

PRINCIPAL CHARACTERISTICS

- Suitable for atmospheric exposure conditions
- Fast-drying
- Fast-handling
- Good gloss and color retention
- Not suitable for immersion in water

COLOR AND GLOSS LEVEL

- RAL colors (other colors available on request)
- Semi-gloss

BASIC DATA AT 20°C (68°F)

Data for mixed product	
Number of components	One
Mass density	1.3 kg/l (10.8 lb/US gal)
Volume solids	45 ± 2%
VOC (Supplied)	Directive 1999/13/EC, SED: max. 390.0 g/kg UK PG 6/23(92) Appendix 3: max. 490.0 g/l (approx. 4.1 lb/US gal)
Recommended dry film thickness	50 µm (2.0 mils) per coat
Theoretical spreading rate	9.0 m ² /l for 50 µm (361 ft ² /US gal for 2.0 mils)
Dry to touch	45 minutes
Overcoating Interval	Minimum: 4 hours Maximum: Unlimited
Shelf life	At least 24 months when stored cool and dry

Note: See ADDITIONAL DATA – Overcoating intervals

RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

Substrate conditions

- Previous coat must be dry and free from any contamination
- Old existing sound coating; sufficiently roughened, dry and cleaned

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Substrate temperature

- Substrate temperature during application should be above 5°C (41°F)
 - Substrate temperature during application should be at least 3°C (5°F) above dew point
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INSTRUCTIONS FOR USE

- Stir well before use
 - The temperature of the paint should preferably be above 15°C (59°F), otherwise extra thinner may be required to obtain application viscosity
 - Adding too much thinner results in reduced sag resistance
 - Adequate ventilation must be maintained during application and curing (please refer to INFORMATION SHEETS 1433 and 1434)
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Air spray**Recommended thinner**

THINNER 21-06

Volume of thinner

5 - 10%, depending on required thickness and application conditions

Nozzle orifice

1.5 – 2.0 mm (approx. 0.060 – 0.079 in)

Nozzle pressure0.3 - 0.4 MPa (approx. 3 - 4 bar; 44 - 58 p.s.i.)

Airless spray**Recommended thinner**

THINNER 21-06

Volume of thinner

0 - 5%, depending on required thickness and application conditions

Nozzle orifice

Approx. 0.38 – 0.48 mm (0.015 – 0.019 in)

Nozzle pressure12.0 - 16.0 MPa (approx. 120 - 160 bar; 1741 - 2321 p.s.i.)

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Brush/roller

Recommended thinner

THINNER 21-06

Volume of thinner

0 – 2%

Cleaning solvent

THINNER 21-06

ADDITIONAL DATA

Overcoating interval for DFT up to 50 µm (2.0 mils)					
Overcoating with...	Interval	10°C (50°F)	15°C (59°F)	20°C (68°F)	30°C (86°F)
itself	Minimum	8 hours	6 hours	4 hours	3 hours
	Maximum	Unlimited	Unlimited	Unlimited	Unlimited

Note: Surface should be dry and free from any contamination

SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets
- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes

WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective and Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

• CONVERSION TABLES	INFORMATION SHEET	1410
• EXPLANATION TO PRODUCT DATA SHEETS	INFORMATION SHEET	1411
• SAFETY INDICATIONS	INFORMATION SHEET	1430
• SAFETY IN CONFINED SPACES AND HEALTH SAFETY, EXPLOSION HAZARD – TOXIC HAZARD	INFORMATION SHEET	1431
• SAFE WORKING IN CONFINED SPACES	INFORMATION SHEET	1433
• DIRECTIVES FOR VENTILATION PRACTICE	INFORMATION SHEET	1434
• RELATIVE HUMIDITY – SUBSTRATE TEMPERATURE – AIR TEMPERATURE	INFORMATION SHEET	1650

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